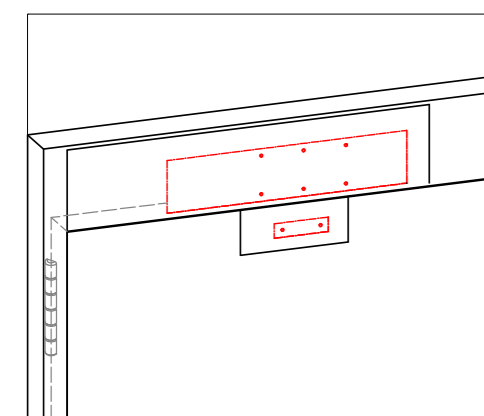
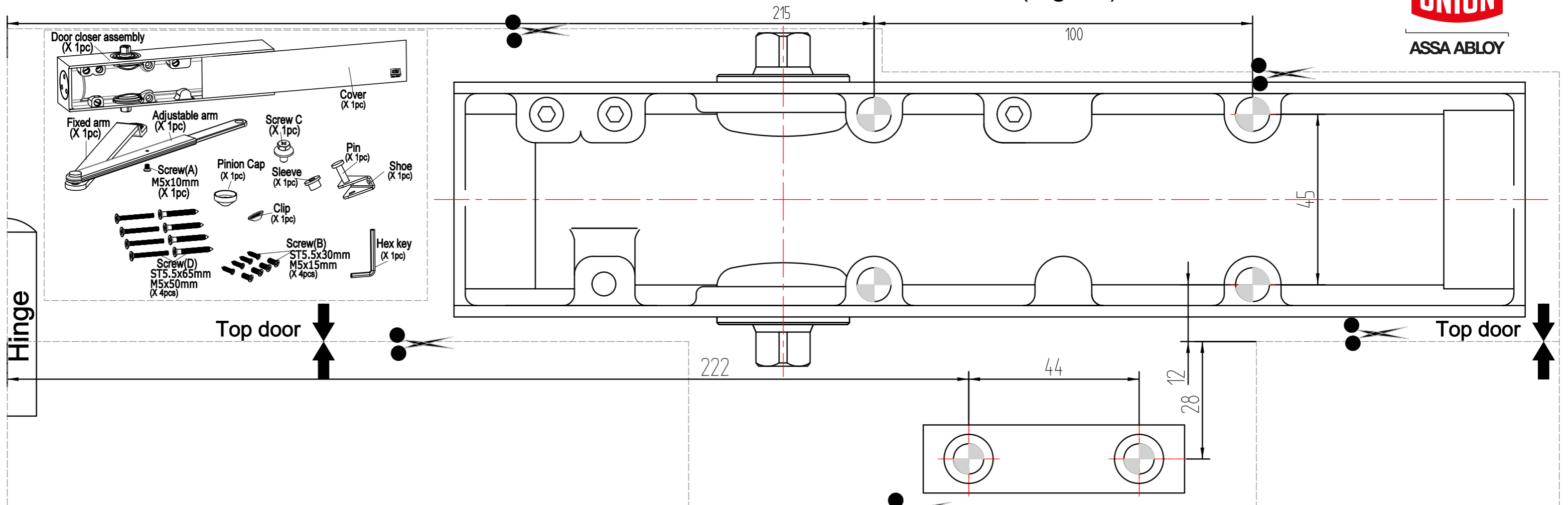
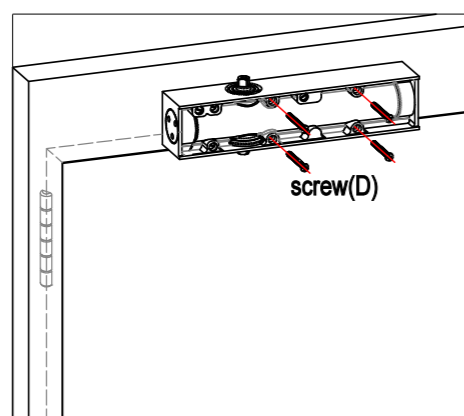


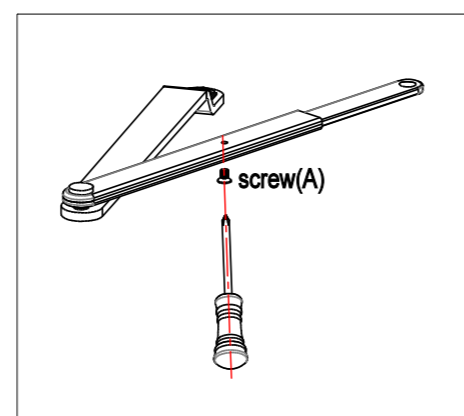
CE24V Rack and Pinion Closer Installation Instructions - Transom (Fig 61) Left Hand



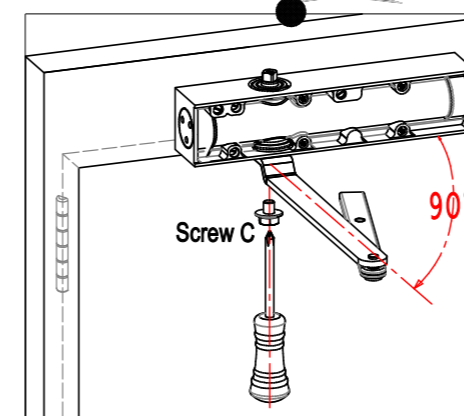
1 - Fit template to door, mark holes then remove template.



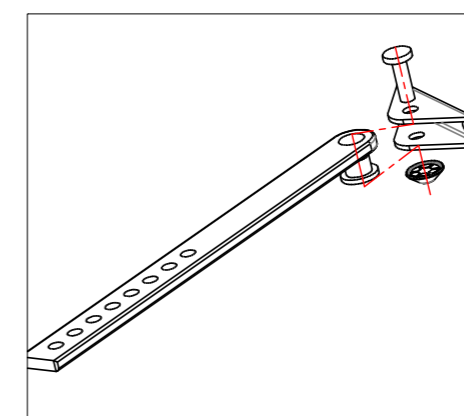
2 - Fit body to frame using 4-off screws(D). Use spirit level to get body parallel to door frame.



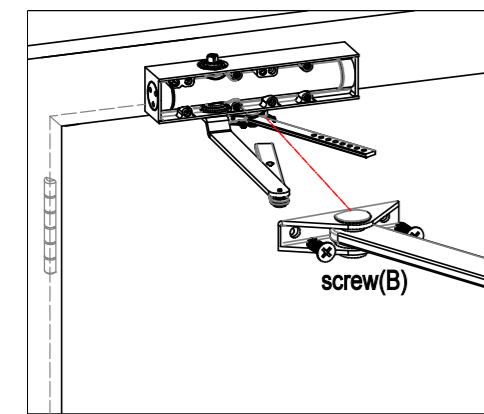
3 - Remove screw(A) from adjustable arm and take sliding part out.



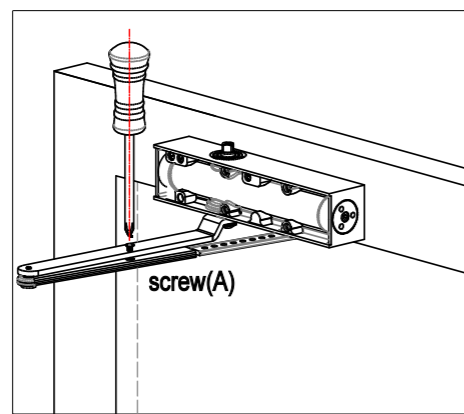
4 - Fit fixed arm to closer body using screw C and tighten. Keep fixed arm at 90° to door.



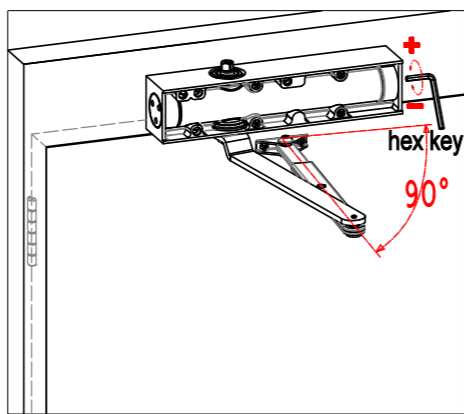
5 - Assemble adjust arm, shoe, pin, sleeve and clip together.



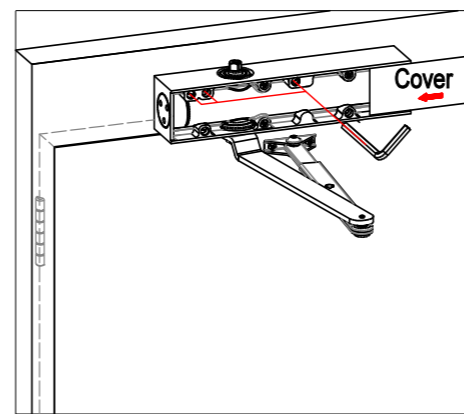
6 - Fit adjustable arm to door using 2-off screws(B).



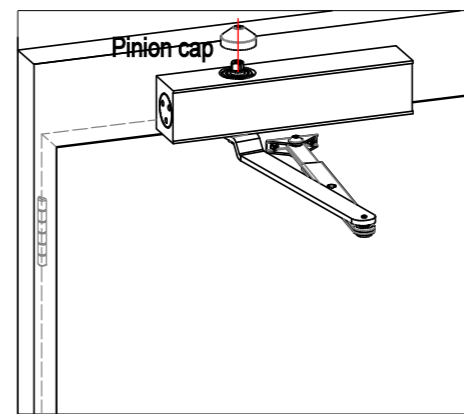
7 - Move fixed arm to meet adjustable arm, slide adjustable arm inside the channel. Keep adjustable arm at 90° and tighten screw(A) to lock sliding arm in place.



8 - According to door details (see table at side of template), adjust the closer power with hex key.

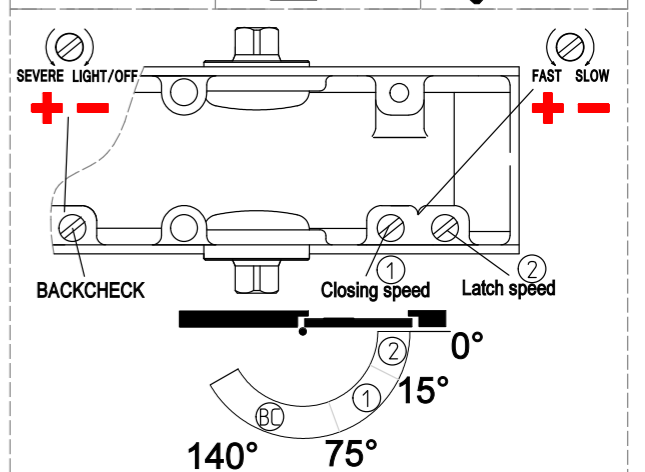


9 - Use hex key to adjust Speed and Latch valves and BC valves, assemble cover into body.



10 - Put pinion cap on body.

Tools required:
Screw driver
Spirit level
Spanner



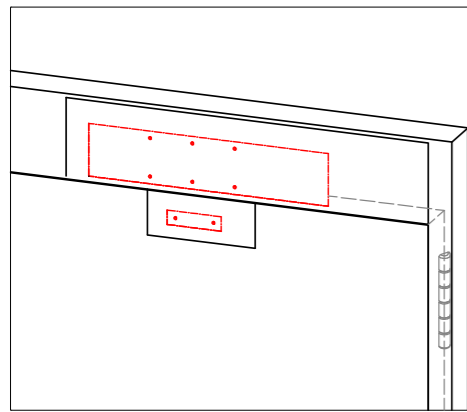
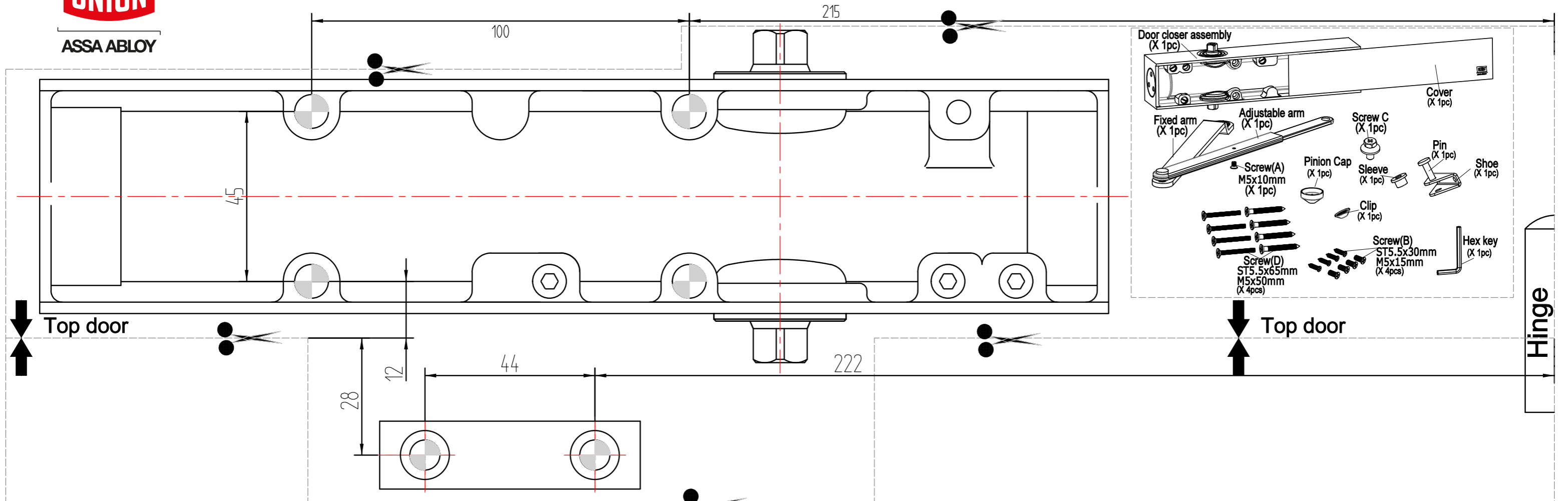
Power Adjustment		EN1154	
2	3	4	5
○x2	○x4	○x5	○x10
Factory Preset		Factory Preset at 3	
		850mm/40kg 950mm/60kg 1100mm/80kg 1250mm/100kg 1400mm/120kg	

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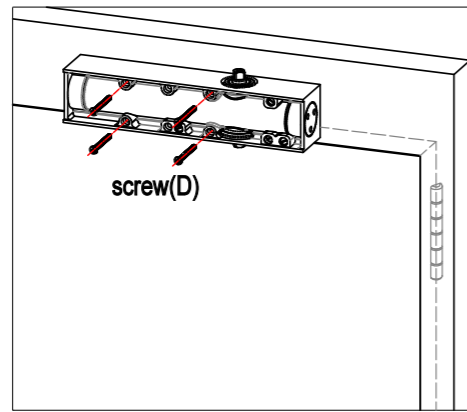
Assembly complete



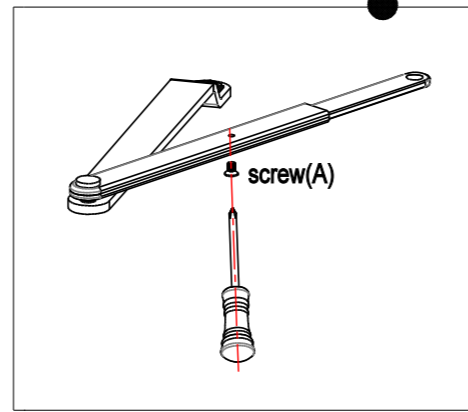
CE24V Rack and Pinion Closer Installation Instructions - Transom (Fig 61) Right Hand



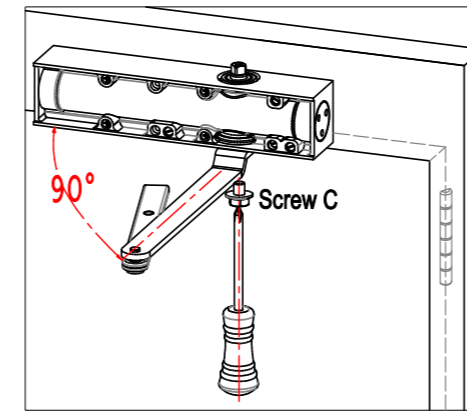
1 - Fit template to door, mark holes then remove template.



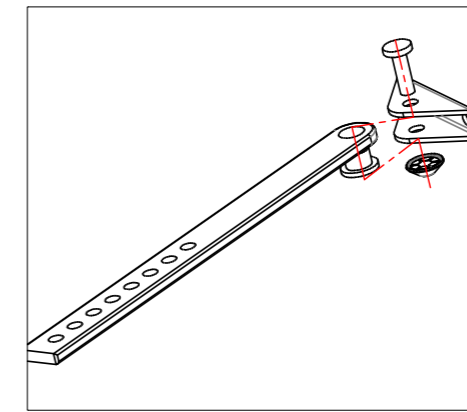
2 - Fit body to frame using 4-off screws(D). Use spirit level to get body parallel to door frame.



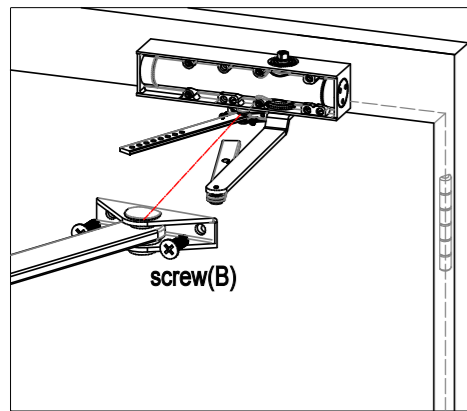
3 - Remove screw(A) from adjustable arm and take sliding part out.



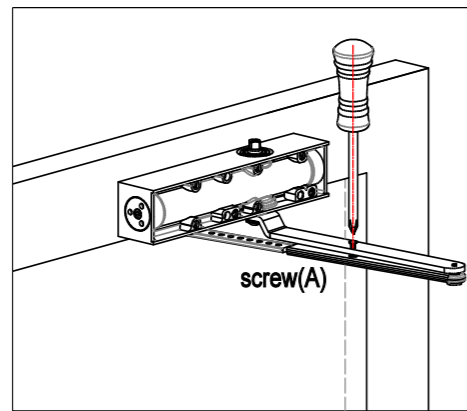
4 - Fit fixed arm to closer body using screw C and tighten. Keep fixed arm at 90° to door.



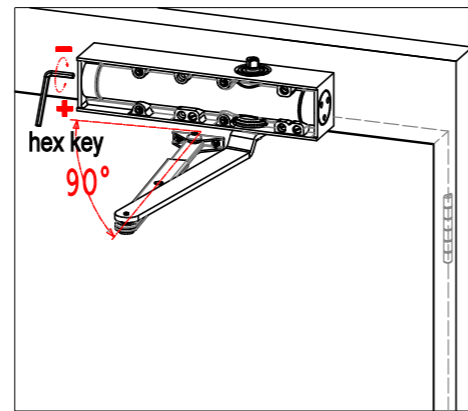
5 - Assemble adjust arm, shoe, pin, sleeve and clip together.



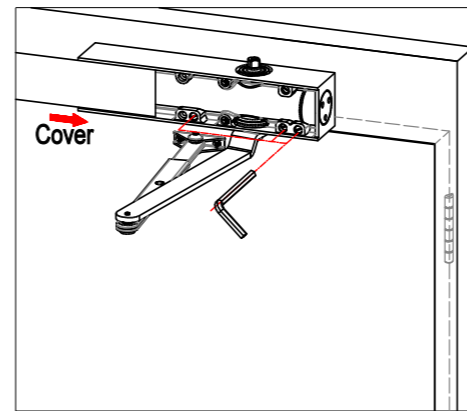
6 - Fit adjustable arm to door using 2-off screws(B).



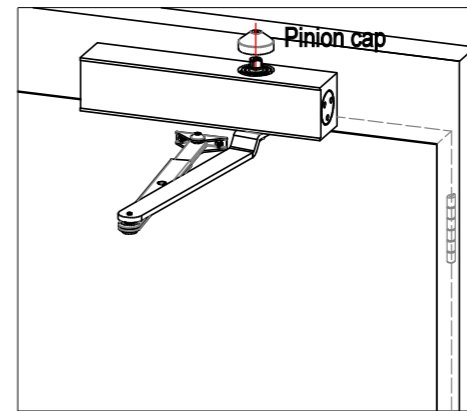
7 - Move fixed arm to meet adjustable arm, slide adjustable arm inside the channel. Keep adjustable arm at 90° and tighten screw(A) to lock sliding arm in place.



8 - According to door details (see table at side of template), adjust the closer power with hex key.



9 - Use hex key to adjust Speed and Latch valves and BC valves, assemble cover into body.



10 - Put pinion cap on body.

Tools required:
Screw driver
Spirit level
Spanner

